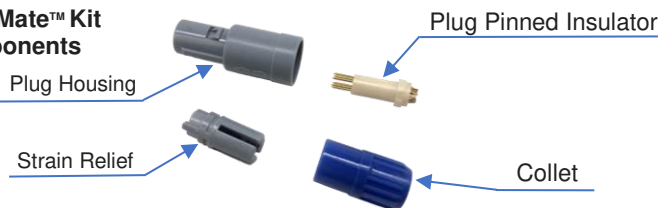


### Redi-Mate™ Kit Components



### Soldering Tools



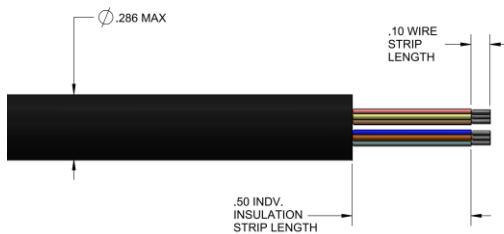
### Tools

### Wire Stripper



### Assembly Instructions

1. Process the cable by stripping, twisting, and tinning wire ends following the recommended specifications



- a. Strip the cable jacket to exposed insulation length



- b. Strip the insulation to exposed wire length

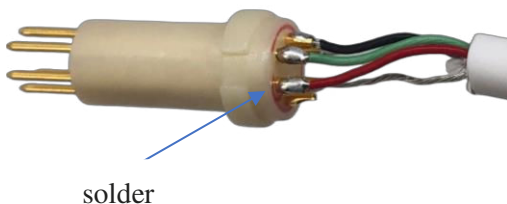


2. Slide the collet and the strain relief over the cable

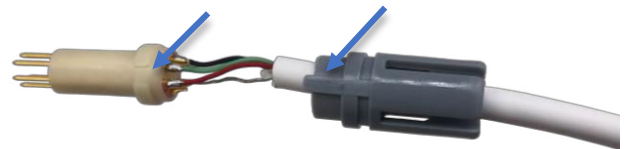


3. Solder wires to corresponding pin in insulator

- a. If the cable is shielded, pull shield back before soldering the wire



4. Attach the pinned insulator to the strain relief by aligning the components along the keying feature



5. Install the pinned insulator and the strain relief into the plug housing aligning the components along the keying feature



6. Twist the collet into the plug housing to secure the assembly

