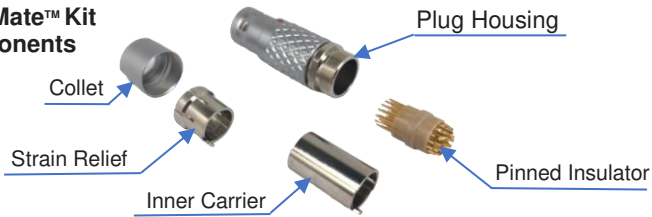


Redi-Mate™ Kit Components



Soldering Tools



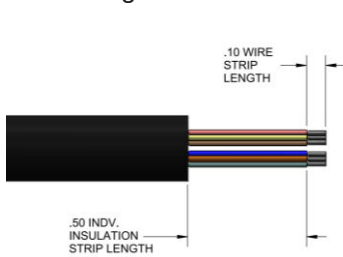
Tools

Wire Stripper



Assembly Instructions

1. Process the cable by stripping, twisting, and tinning wire ends following the recommended specifications



- a. Strip the cable jacket to exposed insulation length



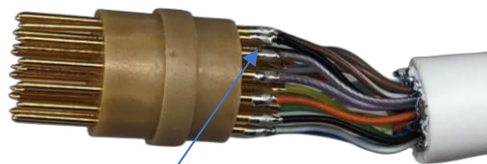
- b. Strip the insulation to exposed wire length



2. Slide the collet and the strain relief over the cable



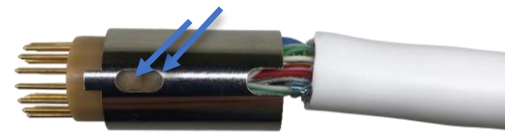
3. Solder wires to corresponding pin in insulator
 - a. If the cable is shielded, pull shield back before soldering the wires



solder

Units are in inches.
Contact Sales for unspecified dimensions

4. Attach the inner carrier to the pinned insulator by aligning the components along the keying feature



5. Install the pinned insulator, inner carrier, and the strain relief into the plug housing by aligning the components along the keying feature



6. Twist the collet into the plug housing to secure the assembly

